

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
1 May 2003 (01.05.2003)

PCT

(10) International Publication Number  
WO 03/035137 A2

- (51) International Patent Classification<sup>7</sup>: A61M
- (21) International Application Number: PCT/US02/32387
- (22) International Filing Date: 10 October 2002 (10.10.2002)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
60/344,544 19 October 2001 (19.10.2001) US  
10/267,013 8 October 2002 (08.10.2002) US
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- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:  
— without international search report and to be republished upon receipt of that report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

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(54) Title: METHOD AND APPARATUS FOR DISPENSING INHALATOR MEDICAMENT

(57) Abstract: An apparatus and method for delivering a plurality of medication includes providing first and second medicament on a medicament pack in separate containers for preventing either medicament from interfering with the stability of the other. In accordance with the method, the medicaments are preferably delivered in a single inhalation.

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**METHOD AND APPARATUS FOR  
DISPENSING INHALATOR MEDICAMENT**

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**Background of the Invention**

1. Field of the Invention

15       The present invention relates to a drug delivery system for a combination of medicaments for use in inhalators for the treatment of respiratory, systemic and topical diseases, for gene therapy, for vaccine administration, and for administration of antigens and  
20       adjuvants (i.e. birth control). More particularly, the present invention relates to a drug delivery system for the use of a combination of therapeutic agents for the treatment of respiratory diseases, e.g., asthma of whatever type or genesis, including  
25       intrinsic (non-allergic) and extrinsic (allergic) chronic obstructive pulmonary, airways or lung disease (COPD, COAD or COLD), emphysema, bronchitis, acute lung injury (ALI), pneumoconiosis, acute respiratory distress syndrome (ARDS), cystic fibrosis (CF),  
30       allergic rhinitis and exacerbations of airways hyperactivity consequent to other drug therapy. Other combinations of medicaments for use in inhalators may be used to treat systemic or topical disorders including lung and other cancers, infectious diseases  
35       including influenza, diabetes, immuno-compromised diseases including acquired immune deficiency syndrome

(AIDS), bone degenerative diseases including osteoporosis, neurological degenerative diseases, including Alzheimer's and Parkinson's disease, pain management, cardiovascular disease, obesity, hepatitis, dermatological diseases, arthritis, hypertension and neurological disorders including depression.

## 2. State of the Art

The majority of commercially available inhalators are used in the treatment of respiratory disorders, e.g., asthma. Asthma is a chronic disease that affects millions of people in the United States, and an much larger number around the world. Asthma is typically initiated by the inhalation of antigens (sensitive patients) but, in some patients, there is a poorly defined mechanism(s) resulting in asthma and which is not associated with an antigen. Asthma is a condition characterized by inflammation and bronchial airway constriction that obstructs the patient's ability to breathe, resulting in wheezing, coughing and tightness of the chest.

There are many different medications used for treating asthma. While some patients respond sufficiently well to one type of medication or another, it is common for moderate to severe asthmatics to use more than one medication. Typically, a corticosteroid, e.g., beclomethasone or its derivatives and solvates, is used to minimize asthma symptoms by decreasing the airway hyper-responsiveness and inflammation while a bronchodilator, e.g., albuterol or its salt, is used to increase lung function and reduce the incidence of bronchial constriction. However, due to the short-acting relief provided by the bronchodilator, i.e., the bronchodilator must be administered frequently,

e.g., 4-6 times per day, which may result in poor patient compliance. Furthermore, the bronchodilator product is less suitable for nocturnal asthma since it may not be effective through the duration of normal sleep.

Traditionally, the bronchodilator and steroidal product have been provided in separate medicament inhalators. For example, an inhalator may be used for the corticosteroid, while a separate inhalator is used for the bronchodilator. The use of two inhalers, however, has been found to be disadvantageous. Specifically, a patient using two inhalators increases the likelihood that the patient will fail to comply with the treatment protocol or may forget to take one of the medications.

Recently, more potent and/or longer-acting corticosteroids, e.g., fluticasone propionate, and beta2-agonist bronchodilator drugs, e.g., salmeterol and or its salt, have been developed. This has led to improved patient compliance, which can reduce emergency room visits and reduce the risks associated with nocturnal asthma.

In 1993, Glaxo Group Ltd. was issued US Patent No. 5,270,305 for a pharmaceutical composition comprising salmeterol (a long-acting beta2-agonist) and fluticasone propionate (steroid) as a combined preparation for the treatment of respiratory disorders, including the simultaneous, sequential or separate administration by inhalation via either a metered dose inhaler (MDI) or dry powder inhaler (DPI). This combination therapy had markedly greater efficiency and duration of bronchodilator action than previously known combinations. In addition, it permitted the establishment of a twice-daily dosing regimen with consequent substantial benefits in, for

example, the treatment of asthma, particularly nocturnal asthma.

In 1997, Astra Aktiebolag was issued US Patent No. 5,674,860 for a combination product consisting of  
5 formoterol (long-acting beta2- agonist) and budesonide (steroid) for the treatment of mild as well as severe asthma and other respiratory disorders, including delivery via an MDI, DPI or nebulization. Additional patents covering combination products for the  
10 treatment of respiratory disease include US Patent Nos. 5,972,919, 6,030,604, and 6,183,782.

Recently, these combinations of the steroid and bronchodilator drugs have been commercialized in dry powder inhalers, i.e., Advair® in the Diskus® DPI,  
15 and Symbicort® in the Turbuhaler® DPI. It has been found that the use of the two medicaments together improved patient treatment. Additionally, requiring a patient to use a single inhalator increases the likelihood of patient compliance as the patient need  
20 only remember a more limited number of medicament applications.

It is evident from the above discussion that there is often a synergistic effect of a combination of drugs when the two drugs are administered together.  
25 It is likewise evident from the above discussion that the use of a single inhalator increases the likelihood of patient compliance as the patient need only remember a more limited number of medicament applications.

30 While combining medications is advantageous in some ways, it also raises concerns. Many medicaments are disposed on a carrier, such as lactose. While the carrier can be carefully selected to a particular medicament, the presence of multiple medicaments or  
35 multiple carriers may render the medicaments and/or

carriers unstable. This, in turn, places limitations on the combinations of medicaments which can be used together. By eliminating the interaction of medicaments during storage, however, a broad range of medicaments can be administered substantially simultaneously.

It is therefore an object of the present invention to address the delivery of a combination of medicaments for the treatment of respiratory, systemic and topical diseases from dry powder inhalators (DPIs), such as the DPI device in US Patent No. 6,209,538 and other devices.

#### **SUMMARY AND OBJECT OF THE INVENTION**

It is an object of the present invention to provide an improved method of inhalation drug delivery for a combination of two or more medicaments.

It is another object of the present invention to provide such a method for treating respiratory and systemic diseases.

It is another object of the present invention to provide an apparatus for supplying two medicaments with a single inhalation.

The above and other objects of the present invention are achieved through a medicament packaging system and an inhalator for dispensing or dispersing the medicament combination. Each medicament formulation is prepared, filled, and sealed into separate container elements on the medicament package. The medicament container elements are arranged in the package so that only a container element of each medicament formulation is available for inhalation at one time when the package is integrated into the inhalator. The container elements are selected from the group such as, but not limited to, blisters,

capsules, vials, ampules, tubes, pouches, bubble packs, or bottles all with appropriate closures. The dry powder medicament formulations combined as described above may be delivered in a single inspired  
5 breath either simultaneously or sequentially wherein the delivery system is comprised of a dry powder inhalator, with or without a "breath triggering" feature for providing control of medicament introduction into a patient's inspired air stream.

10 However, because the medicaments are stored separately and are not mixed until the point of inhalation of shortly before, the risk of deterioration of one of the medicaments or carriers is virtually eliminated.

In accordance with one aspect of the present  
15 invention, one or more medicaments are selected from the group of bronchodilators or prophylactic agents including, but not limited to, albuterol, albuterol sulfate, fenoterol hydrobromide, formoterol fumarate, metaproterenol sulfate, ipratropium bromide,  
20 tiotropium bromide, and sodium cromoglycate.

In accordance with another aspect of the present invention, one or more medicaments are selected from the group of steroids, androgens and glucocorticosteroid such as, but not limited to  
25 budesonide, beclomethasone dipropionate, fluticasone propionate, mometasone furoate, flunisolide, triamcinalone acetonide, dehydroepiandrosterone and its derivatives, and ciclesonide.

In accordance with yet another aspect of the  
30 present invention, one or more medicaments is selected from the group of compounds used to treat respiratory disorders including, but not limited to, synthetic or natural lung surfactant, alpha-1 antitrypsin, dornase alfa, poractant alfa, oligonucleotides,  
35 phosphodiesterase inhibitors, mast cell stabilizers,

leukotriene antagonists, antihistamines, anti-IL4 and  
IL5 antagonists, neurokinin antagonists, anti-IgE  
monoclonal antibodies, VLA-4 antagonists, anti-L5  
monoclonal antibodies, endothelin antagonists,  
5 tachkinin antagonists, elastase antagonist, integrin  
antagonists, retinoid agonists and adenosine agonists.

In accordance with still another aspect of the  
present invention, one or more medicaments is selected  
from the group of compounds use to diagnose  
10 respiratory ailments such as, but not limited to,  
sodium chloride and uridine 5'-triphosphate,  
methylcholine, and histamine.

In accordance with yet another aspect of the  
present invention, one or more medicaments are  
15 selected from the group of compounds that are  
typically administered orally or parenterally such as,  
but not limited to morphine and its salts, fentanyl  
and its salts, sufentanil and its salts, paclitaxel,  
vinorelbine and its salts, salmon calcitonin,  
20 parathyroid hormone, human growth hormone,  
interferons, insulin, lamivudine zidovudine, metformin  
hydrochloride, cefuroxime axetil, amoxicillin,  
ramipril, digoxin, zanamivir, oseltamivir and its  
salts, bupropion and it's salts, citalopram and its  
25 salts, donepezil and its salts, amiloride and it  
salts, and rivastigmine and its salts.

In accordance with another aspect of the  
present invention, one or more of the medicament  
compounds has a size range substantially less than 10  
30 microns.

In accordance with another aspect of the  
present invention, one or more of the medicament  
compounds has a size range substantially less than one  
micron.

In accordance with still another aspect of the present invention, one or more of the medicaments formulations are substantially free from a carrier or excipient.

5 In accordance with yet another aspect of the invention, the medicaments are present as agglomerates in the size range of 5 to 250 microns.

In accordance with another aspect of the present invention, one or more of the medicament  
10 formulations contain one or more carriers such as, but not limited to, lactose, glucose, raffinose, trehalose, mannitol, sorbitol or glycine.

In accordance with another aspect of the present invention, one or more of the medicaments are  
15 prepared as a microsphere or microcapsule with a suitable polymeric material so that the particle's size is substantially less than 10 microns. Microspheres or microcapsules could be used for immediate or sustained release of one or more  
20 medicaments in the lung.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The above and other objects, features and advantages of the invention will become apparent from  
25 a consideration of the following detailed description presented in connection with the accompanying drawings in which:

FIG. 1A shows a side view of a medicament package formed in accordance with the principles of  
30 the present invention;

FIG. 1B shows an end view of the medicament package of FIG. 1A;

FIG. 1C shows a side view of the medicament package of FIG. 1A disposed in a mouthpiece;

FIG. 2A shows a plan view of an inhalator made in accordance with the principles of the present invention at the beginning of an inhalation cycle;

FIG. 2B shows the inhalator of FIG. 2A later  
5 in the inhalation cycle;

FIG. 3A shows a side cross-sectional view of a single blister made in accordance with the principles of the present invention, having two sub-blisters to isolate two different medicaments;

10 FIG. 3B shows a side cross-sectional view of dual blister made in accordance with the principles of the present invention;

FIG. 3C shows a side cross-sectional view of the dual blister of FIG. 3B being penetrated by a  
15 piercing unit;

FIG. 4A shows a top view of a blister pack disk formed in accordance with the principles of the present invention;

FIG. 4B shows a side view of the blister pack  
20 disk of FIG. 4A;

FIG. 5A shows a top view of a different embodiment of a blister pack disk in accordance with the present invention;

FIGs. 5B and 5C shows a side view and an end  
25 view of a blister shown in FIG. 5A;

FIG. 6A shows a top view of an alternate configuration of a blister pack disk;

FIG. 6B shows a side view of one type of blister shown in FIG. 6A;

30 FIG. 6C shows a side view of another type of blister shown in FIG. 6A;

FIG. 7 shows a top view of an alternate configuration of a blister pack disk for two medicaments on different dosing schedules;

35 FIG. 8A shows a top view of an alternate configuration of a blister pack disk;

FIG. 8B shows a side view of the blister pack disk of FIG. 8A;

FIG. 9A shows a top view of a blister card made in accordance with the principles of the present invention;

FIG. 9B shows a side view of a blister card of FIG. 9A;

FIG. 10A shows an exploded view of yet another blister pack disk made in accordance with the present invention;

FIG. 10B shows the blister pack disk of FIG. 10A in an assembled state;

FIGS. 11A and 11B show an exploded view of yet another blister card in accordance with the present invention, and an assembled view of the same; and

FIGS 12A and 12B show alternate embodiment in which two half disks are combined to form a disk having two types of medicament.

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### Detailed Description

The invention will now be described so as to enable one skilled in the art to make and use the invention. It is to be understood that the following description is only exemplary of the principles of the present invention and should not be viewed as narrowing the pending claims. It should further be understood that the various embodiments and examples relate to various aspects of the present invention, and not all embodiments need to achieve all objects of the invention.

In accordance with the present invention, it has been found that a relatively large number of medicaments can be combined in a dry powder inhalation drug delivery systems to treat respiratory and systemic diseases. By placing the individual medicament powders within separate container elements

in the same package and incorporating the package into a dry powder inhalator, with or without a "breath triggering" feature for providing control of medicament introduction into a patient's inspired air stream, the individual medicaments can be delivered simultaneously or sequentially with one inhalation by the patient, thus increasing the likelihood of compliance to achieve improved efficacy. Furthermore, by formulating, compounding, and filling each medicament compound into separate container elements; the excipients or carriers and manufacturing process can be optimized for each medicament powder's chemical stability, physical stability and fine particle mass following introduction into the air stream. This enables maximization of each medicament's shelf life and targeting to the lung.

#### EXAMPLE 1

A formulation of albuterol sulfate, with 99% of the particles being less than 10 microns, is prepared with an inhalation grade of lactose so that the ratio of albuterol base to lactose is 2:250 weight to weight. A second formulation of fluticasone propionate, with 99% of the particles being less than 10 microns, is prepared with an inhalation grade of lactose so that the ratio of drug to lactose is 2:250 weight to weight. Both formulations are packaged in different capsules with nominal fills of 50 mg of powder. The capsules are inserted into a dry powder inhalator and pierced. The respirable dose from a single inspiration, as measured by cascade impaction with a 4 second pulse at 60 L/min, is 25 micrograms and 62 micrograms for albuterol base and fluticasone propionate, respectively.

## EXAMPLE 2

A formulation of formoterol fumarate, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of fluticasone propionate, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 70-80 microns, so that the ratio of drug to lactose is 1:100 weight to weight. Both formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that the formoterol fumarate formulation is introduced into the air stream before the fluticasone propionate formulation.

## EXAMPLE 3

A formulation of formoterol fumarate, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 70-80 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of ipratropium bromide, with 99% of the particles being less than 5 microns, is prepared with lactose, having a median particle size of 70-80 microns, so that the ratio of drug to lactose is 1:100 weight to weight. Both formulations are packaged in separate sealed tubes that are incorporated on the inhalator. The tubes are arranged in the inhalator so that only a single tube of each formulation is available for inhalation at one time. The triggering for the

inhalation device is timed so that both formulations are introduced into the air stream simultaneously.

#### EXAMPLE 4

5           A formulation of microencapsulated (as microspheres or microcapsules) ciclesonide, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose  
10 is 1:100 weight to weight. A second formulation of ipratropium bromide, with 99% of the particles being less than 10 microns, is prepared with trehalose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 1:50 weight to  
15 weight. Both formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the  
20 inhalation device is timed so that the ipratropium bromide formulation is introduced into the air stream before the ciclesonide formulation.

#### EXAMPLE 5

25           A formulation of fentanyl citrate, with 99% of the particles being less than 5 microns, is prepared with lactose, having a median particle size of 5 microns, so that the ratio of drug to lactose is 50:50 weight to weight. A second formulation of sufentanil  
30 citrate, with 99% of the particles being less than 5 microns, is prepared with lactose, having a median particle size of 70-80 microns, so that the ratio of drug to lactose is 1:100 weight to weight. Both formulations are packaged in different blisters that  
35 are incorporated on the same blister card. The

blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that both formulations are introduced into the air stream simultaneously.

## EXAMPLE 6

A formulation of microencapsulated ciclesonide, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of microencapsulated triamcinalone acetone, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. Both formulations are packaged in different vials that are incorporated in the inhalator. The vials are arranged in the inhalator so that only a single vial of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that both formulations are introduced into the air stream simultaneously.

## EXAMPLE 7

A formulation of paclitaxel, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 100-120 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of vinorelbine tartrate, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. Both

formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that the vinorelbine tartrate formulation is introduced into the air stream before the paclitaxel formulation.

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## EXAMPLE 8

A formulation of salmon calcitonin, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 100-120 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of parathyroid hormone, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. Both formulations are packaged in different capsules that are incorporated in the inhalator. The capsules are arranged in the inhalator so that only a single capsule of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that the salmon calcitonin formulation is introduced into the air stream before the parathyroid hormone formulation.

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## EXAMPLE 9

A formulation of lamivudine, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 100-120 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of zidovudine,

35

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with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. A third  
5 formulation of interferon alfa-2b, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. The three formulations are  
10 packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so  
15 that both formulations are introduced into the air stream simultaneously.

## EXAMPLE 10

A formulation of insulin, with 99% of the  
20 particles being less than 10 microns, is prepared so that the drug particles form agglomerates or aggregates that are substantially between 10 and 200 microns. A second formulation of metformin hydrochloride, with 99% of the particles being less  
25 than 10 microns, is prepared with raffinose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. Both formulations are packaged in different blisters that are incorporated on the same blister card. The  
30 blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that both formulations are introduced into the air stream simultaneously.

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## EXAMPLE 11

A formulation of cefuroxime axetil, with 99% of the particles being less than 10 microns, is prepared with mannitol, having a median particle size of 100-120 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of amoxicillin, with 99% of the particles being less than 10 microns, is prepared with glucose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. Both formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that both formulations are introduced into the air stream simultaneously. Those skilled in the art will also appreciate, in light of the present disclosure, that the provision of two or more antibiotics on a blister pack would allow alternate antibiotic dosing. This, in turn, could be used to dramatically reduce the risk of antibiotic resistant bacteria from developing.

25

## EXAMPLE 12

A formulation of ramipril, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-70 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of microencapsulated digoxin, with 99% of the particles being less than 10 microns, is prepared with raffinose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 10:100 weight to weight. Both formulations are

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packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time.

5 The triggering for the inhalation device is timed so that both formulations are introduced into the air stream simultaneously.

## EXAMPLE 13

10 A formulation of zanamivir, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-70 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of oseltamivir

15 phosphate, with 99% of the particles being less than 5 microns, is prepared so that the drug content is 100% w/w. Both formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that

20 only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that the oseltamivir phosphate formulation is introduced into the air stream before the zanamivir formulation.

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## EXAMPLE 14

A formulation of zanamivir, with 99% of the particles being less than 5 microns, is prepared with glycine, having a median particle size of 50-70

30 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of oseltamivir phosphate, with 99% of the particles being less than 5 microns, is prepared so that the drug content is 100% w/w. Both formulations are packaged in different

35 blisters that are incorporated on the same blister

card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that both formulations are introduced into the air stream simultaneously.

## EXAMPLE 15

A formulation of bupropion hydrochloride, with 99% of the particles being less than 10 microns, is prepared so that the drug content is 100% w/w. A second formulation of citalopram hydrobromide, with 99% of the particles being less than 5 microns, is prepared so that the drug content is 100% w/w. Both formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that the bupropion hydrochloride formulation is introduced into the air stream before the citalopram hydrobromide formulation.

## EXAMPLE 16

A formulation of donepezil hydrochloride, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 50-60 microns, so that the ratio of drug to lactose is 1:100 weight to weight. A second formulation of rivastigmine tartrate, with 99% of the particles being less than 10 microns, is prepared with lactose, having a median particle size of 70-80 microns, so that the ratio of drug to lactose is 1:100 weight to weight. Both formulations are packaged in different blisters that are incorporated on the same blister card. The

blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that both formulations are introduced into the air stream simultaneously.

## EXAMPLE 17

A formulation of gabapentenoid with 99% of the particles being less than 10 microns, is prepared so that the drug content is 100% by weight. A second formulation of naproxen, with 99% of particles being less than 5 microns is prepared so that the drug content is 100% by weight. Both formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at a time. The triggering for the inhalation device is timed so that the gabapentenoid is introduced into the air stream before the naproxen.

## EXAMPLE 18

A formulation of telmisartan, with 99% of the particles being less than 10 micron, is prepared so that the drug content is 100% by weight. A second formulation of lacidipine, with 99% of the particles being less than 5 microns, is prepared so that the drug content is 100% by weight. Both formulations are packaged in different blisters that are incorporated on the same blister card. The blisters are arranged on the card so that only a single blister of each formulation is available for inhalation at one time. The triggering for the inhalation device is timed so that the telmisartan is introduced into the air stream before the lacidipine.

The medicament formulations packaged according to the present invention can be delivered to the patient via any common inhalator, such as those with use blister packs or dispense bulk medicament.

5 Furthermore, inhalers can be specially configured to control flow rates and when the medicaments are distributed to the user.

While the 18 examples above are typical; it should be appreciated that any of the drugs can be  
10 formulation, filled, and sealed in a blister package according to the present invention. The desired ratios of active drug in the medicament formulations will depend both on the particular medicament being used and on the medical needs of the patient.

15 As indicated above, the formulation can be used in traditional inhalators. In other words, the formulations can be dispensed from the single dose or multiple dose blister packs to increase the ease of use. Dose is defined as the amount of each  
20 medicament powder delivered with a single inhalation. Additionally, the formulations can be dispensed from a device in which the formulations are mixed with an air stream at a specific volumetric flow rate, thereby increasing the likelihood of deep lung targeting of  
25 one or more of the medicaments. An example of an inhalator providing such dispensing is discussed in U.S. Patent No. 5,98,163. Propellant-based formulations can be delivered through an inhalator such as that described in U.S. patent No. 5,826,571  
30 (Casper et al.).

Turning now to the drawings, there are shown numerous different configurations for supplying two different drugs to the user from a single device without the risk of the medicaments or their carriers  
35 interfering with the stability of the other.

Furthermore, while discussed for simplicity as having two drugs, it will also be appreciated that the method of the present invention can involve three or more drugs being inhaled through a common inhaler.

5           FIGS. 1A, 1B and 1C show an embodiment wherein the medicament, packaged in a pair of capsules 10 and 12 held in a medicament package 14. The capsules are disposed adjacent each other, but each capsule 10, 12 keeps the contents thereof from interfering with the  
10           contents of the other capsule. In use, the capsules 10, 12 are pierced or broken and the user inhales through the mouthpiece 18, thereby receiving the appropriate dose of two medications simultaneously.

          FIG. 2A shows a plan view of an inhalator made  
15           in accordance with the principles of the present invention at the beginning of an inhalation cycle. The inhalator 30 includes a first inflow channel 34 and a second inflow channel 38. Each of the inflow channels are disposed in communication with a blister  
20           pack 42, with one blister 44a and 44b being in disposed in communication with each inflow channel.

          The first inflow channel 34 and the second inflow channel 38 are disposed in communication with an inhalation channel 50 which leads to a mouthpiece.  
25           While the first inflow channel 34 and the second inflow channel 38 can be disposed to allow simultaneous inhalation of the medicament in the blisters 44a and 44b, a flap 58 is disposed at the end of second inflow channel 38. The flap 58 initially  
30           inhibits airflow through the second inflow channel 38 caused by inhalation. Thus, inhalation initially draws medicament from the blister 44b in the first inhalation channel 34. As the inhalation draws the flap 58 open, the medicament in blister 44a is able to  
35           flow through the second inflow channel 38. Depending

on the resistance of the flap 58 to opening, this can delay delivery of the medicament in blister 44a until after inhalation of the medicament in blister 44b is complete, or may only delay it momentarily.

- 5 Additionally, the flap 58 helps to ensure sufficient inhalation rate is sufficient to increase the likelihood that the medicament will be delivered to the appropriate portion of the lung.

Turning now to FIG. 3A, there is shown a side  
10 cross-sectional view of a single blister 60 made in accordance with the principles of the present invention. The single blister 60 includes a first compartment 60a and a second compartment 60b which keep two medicaments 64a and 64b separated until the  
15 blister is lanced. Depending on the lancing mechanism, the medicament could be delivered together or separately. The single blister 60 is particularly advantageous because it can be used in existing inhalers. The blister 60 could also be divided into  
20 three compartments if desired to deliver three separate medications.

FIG. 3B shows a side cross-sectional view of dual blister 70 made in accordance with the principles of the present invention. The dual blister includes a  
25 first blister 74a having a first medicament 78a and a second blister 74b having a second medicament 78b. As shown in FIG. 3C, the two blisters can be lanced simultaneously by a piercing mechanism 80, or can be pieced separately. Airflow through the blisters 74a and 74b can then transport the medicament 78a and 78b.  
30

FIGs. 4A and 4B shows a blister pack disk 84 in which blisters 88 containing a plurality of medications are all disposed with a common radius on the blister pack disk. These blisters can then be

aligned with a pair of channels for delivering the medicament as discussed above.

FIGS. 5A and 5B show a top view of an alternate embodiment of a blister pack disk 90 and a side view of blister 94 thereof. The disk has a plurality of blisters 94, each of which has two compartments for holding the medicaments 98a and 98b. The side-by-side compartments of the blisters 94 allow the medicament to be accessed through a single airflow channel.

FIGS. 6A through 6C shows a top view of an alternate configuration of a blister pack disk, and two side views of the blisters thereof. The blister pack disk 100 has an outer ring of blisters 104 and an inner ring of blisters 108. The outer blisters 104 are filled with a first medicament, and the inner blisters 108 are filled with a second medicament. As shown in FIG. 6A, the inner blisters 108 and outer blisters can be disposed in radial alignment so that they are in-line with a common airflow channel. By controlling the location of the blisters 104, 108 and the configuration of the blisters (see FIG. 6B and FIG. 6C) the entrainment of the medicament in the inhaled air can be controlled.

FIG. 7 shows a top view of an alternate configuration of a blister pack disk 112. The blister pack disk 112 has a plurality of blisters 114 for containing a first medicament and at least one blister 118 for containing a second medicament. The configuration allows for the delivery of two medicaments having different dosing schedules from a single inhaler. For example, the medicament in blisters 114 can be delivered daily, while the medicament in blister 118 is delivered weekly. This can be achieved without the patient being required to track the different dosing schedules, because the second blister 118 only comes into alignment at the

appropriate time. The remaining time, the lancing mechanism can simply pierce the disk.

FIGs. 8A and 8B show top and side views of an alternate configuration of a blister pack disk 120.

5 The blister pack disks have a plurality of groups of blisters 124, 126 and 128, with each group being disposed at a different radius from the center of the disk. This allows multiple medications to be delivered on a periodic basis.

10 FIGs. 9A and 9B show top and side views of a blister card 132 having a first blister 134 with a first medicament and a second blister 136 with a second medicament disposed side-by-side. The blister card 134 can be inserted in an inhaler which uses  
15 separate channels, such as shown in FIGs. 2A and 2B, or disposed in series along a single channel.

FIG. 10A shows an exploded view of yet another blister pack disk, generally indicated at 150, made in accordance with the present invention. The blister  
20 pack disk 150 is formed by an outer disk 154 of blisters containing a first medication, and an inner disk 158 of blisters containing a second medication. Depending on the configuration of the inhaler, the blisters of the outer disk 154 and the inner disk 158  
25 can be in alignment, as shown in FIG. 10B, or can be offset from one another.

FIGs. 11A and 11B shows an exploded view of yet another blister card 162. The blister card 162 is formed by a first cross-shaped card 164 and a second  
30 cross-shaped card 166. The two cards are then fused or otherwise attached to each other for mounting in an inhaler as shown in FIG. 11A. With the medicament in an alternating pattern. By being formed of two parts in accordance with the present invention, the blister  
35 can 162 can be formed from numerous different medicament combinations. It will also be appreciated that two disks could be formed so that one disk has a

plurality of holes for receiving the blisters of the other disk. Thus, the two disks could be formed separately to prevent contamination between the two medicaments, and then joined to provide a disk having  
5 alternating medications in the blisters.

Turning now to FIGs. 12A and 12B, there is shown yet another embodiment of a blister pack disk 170 which is formed by a first half 174 having a plurality of blisters 178 with a first medicament, and  
10 a second half 180 having a plurality of blisters 184 having a second medicament. When combined, the halves can form a single disk with opposed blisters having different medicaments. The two halves 174 and 180 can be fused, crimped or attached in numerous different  
15 manners which will be readily apparent to those skilled in the art.

Thus there is disclosed an improved combined medicament inhalation drug delivery system for treating and diagnosing respiratory, systemic and  
20 topical diseases. Those skilled in the art will appreciate numerous modifications that can be made without departing from the scope and spirit of the present invention. The appended claims are intended to cover such modifications.

25

**CLAIMS**

What is claimed is:

1. A dry powder medicament inhalator delivery  
system in which two or more different  
5 medicament formulations are delivered in a  
single inspired breath wherein the delivery  
system is comprised of:  
a dry powder inhalator for providing control  
of medicament introduction into a patient's  
10 inspired air stream; and  
a medicament packaging system comprising at  
least one dose each of two or more different  
medicament formulations.
2. A dry powder medicament inhalator system of  
15 claim 1, wherein the medicament package  
consists of a single dose each of two or more  
different medicament formulations on a single  
blister card.
3. A dry powder medicament inhalator system of  
20 claim 1, wherein the medicament package  
consists of two or more medicaments, at least  
one of the medicaments being disposed in  
blisters disposed in a circular pattern.
4. A dry powder medicament inhalator system of  
25 claim 3, wherein the medicament comprises two  
medicaments, each being disposed in blisters  
arranged in a circular pattern.
5. A dry powder medicament inhalator of claim 4,  
wherein the blisters are arranged in  
30 concentric circles.
6. A dry powder inhalator of Claim 1 in which the  
individual blisters of different medications  
comprising a dosing position are exposed for  
inhalation by piercing each of the individual  
35 blisters.

7. A blister pack for delivering medicament for inhalation, the blister pack comprising at least two blisters containing different medicaments.
- 5 8. The blister pack for delivering medicament of claim 7, wherein the blister pack comprises a plurality of blisters disposed in a circular pattern.
- 10 9. The blister pack for delivering medicament of claim 8, wherein the blister pack comprises a first circular pattern of blisters having a first medicament and a second circular pattern of blisters having a second medicament.
- 15 10. The blister pack for delivering medicament of claim 9, wherein the first circular pattern and the second circular pattern overlap.
- 20 11. The blister pack for delivering medicament of claim 9, wherein the circular patterns are concentric.
- 25 12. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating respiratory diseases.
- 30 13. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for oncology diseases.
- 35 14. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating infectious diseases.
15. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating bone degenerative diseases.

16. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating neurological degenerative diseases.
- 5 17. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for pain management.
- 10 18. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating cardiovascular disease.
- 15 19. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating arthritis.
- 20 20. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating hypertension.
- 25 21. The blister pack for delivering medicament of claim 7, wherein at least one of the medicaments comprises a medicament for treating neurological disorders.
- 30 22. A method for delivering medication, the method comprising:  
selecting a medicament pack having at least a first medicament and a second medicament isolated from one another; and  
opening the delivery pack so as to enable inhalation of the first medicament and the second medicament in a single inhalation.
- 35 23. The method according to claim 22, wherein the method comprises disposing the medicament pack in an inhalator.

24. The method according to claim 23, wherein the method comprises inhaling the first medication and the second medication simultaneously.
- 5 25. The method according to claim 23, wherein the method comprises inhaling most of the first medication prior to inhalation of the second medication.
- 10 26. The method according to claim 22, wherein the first medicament is selected for treating oncology diseases.
27. The method according to claim 22, wherein the first medicament is selected for treating infectious diseases.
- 15 28. The method according to claim 22, wherein the first medicament is selected for treating bone degenerative diseases.
29. The method according to claim 22, wherein the first medicament is selected for treating neurological degenerative diseases.
- 20 30. The method according to claim 22, wherein the first medicament is selected for pain management.
- 25 31. The method according to claim 22, wherein the first medicament is selected for treating cardiovascular disease.
32. The method according to claim 22, wherein the first medicament is selected for treating arthritis.
- 30 33. The method according to claim 22, wherein the first medicament is selected for treating hypertension.
- 35 34. The method according to claim 22, wherein the first medicament is selected for treating respiratory diseases.

35. The method according to claim 22, wherein the first medicament is selected for treating neurological disorders.
- 5 36. The method according to claim 22, wherein the first medicament is selected for diagnosing respiratory diseases.
37. An inhaler for delivery medicament, the inhaler comprising:  
a first inflow channel disposable in  
10 communication with a first medicament;  
a second inflow channel disposable in communication with a second medicament; and  
an inhalation channel in communication with the first inflow channel and the second inflow  
15 channel for inhaling a first medicament and a second medicament.
38. The inhaler of claim 37, further comprising a flap for selectively limiting airflow between the inhalation channel and at least one of the  
20 first inflow channel and the second inflow channel.
39. An inhaler for delivering medicament, the inhaler comprising:  
at least one airflow channel through which  
25 medicament is inhaled;  
a first medicament; and  
a second medicament, packaged separately from the first medicament.
40. A blister pack for delivering medicament for  
30 inhalation, the blister pack comprising at least a first medicament selected from the group consisting of powders, microcapsules and microspheres, and at least a second medicament selected from the group consisting of powers,  
35 microcapsules and microspheres, the first

medicament and the second medicament being  
disposed in separate blisters.

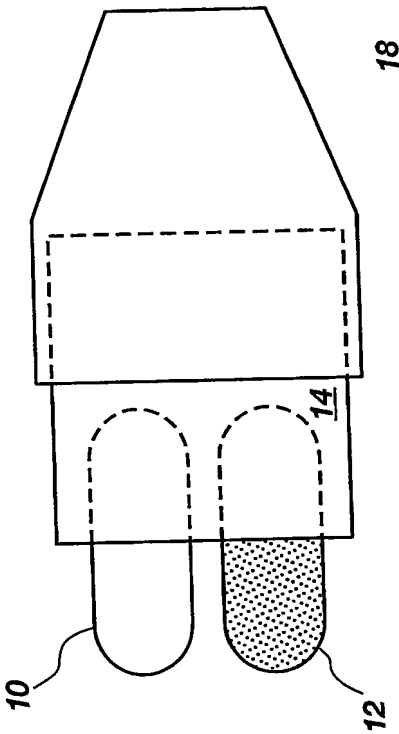


FIG. 1C

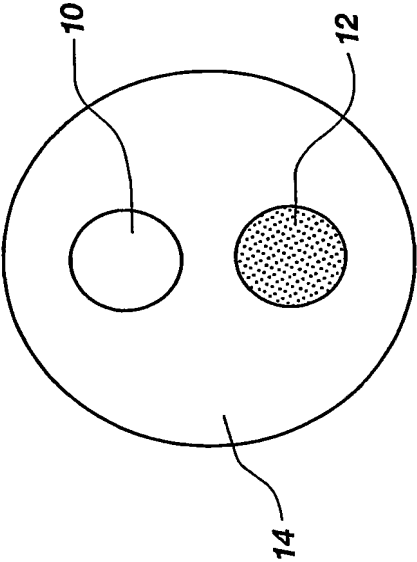


FIG. 1B

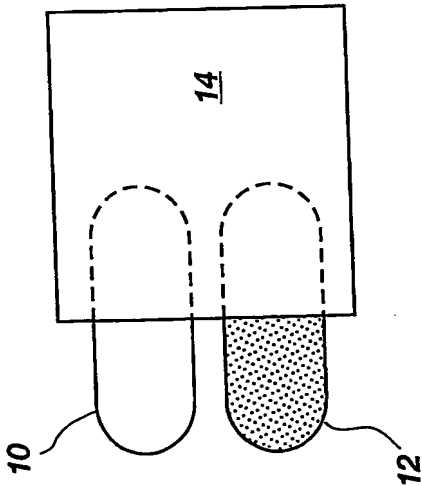


FIG. 1A

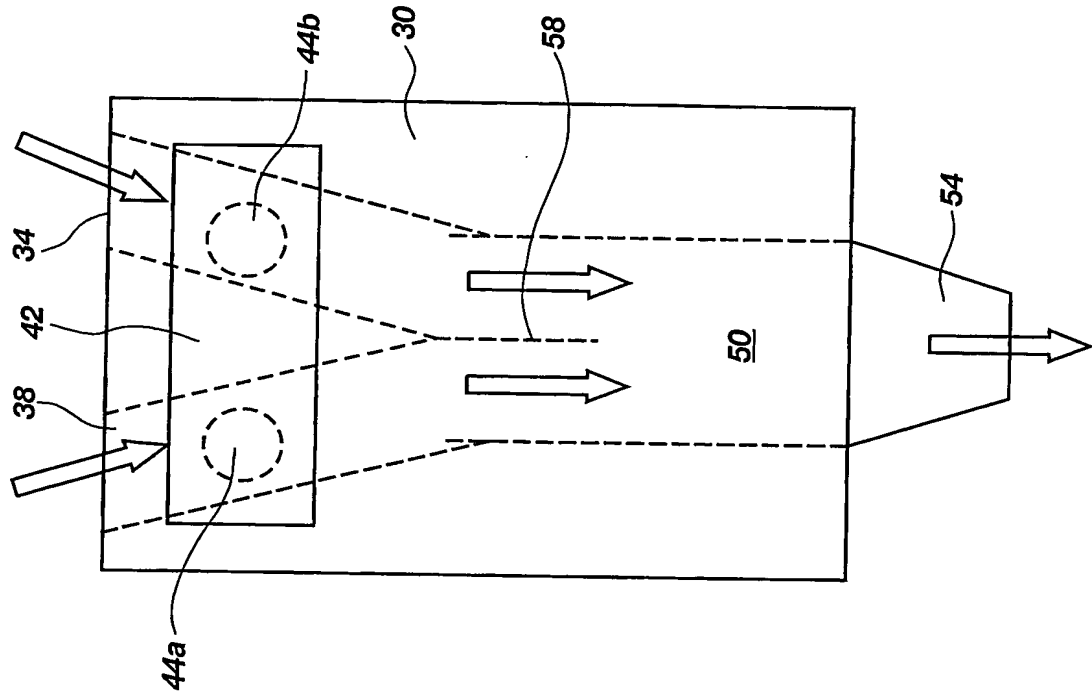


FIG. 2B

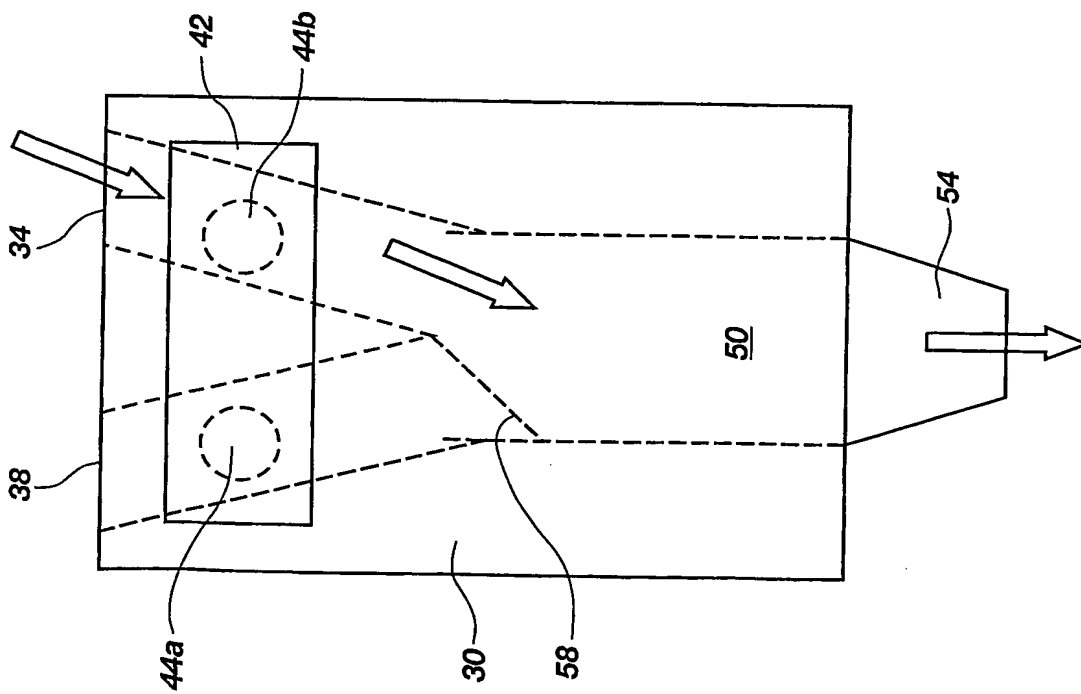


FIG. 2A

SUBSTITUTE SHEET (RULE 26)

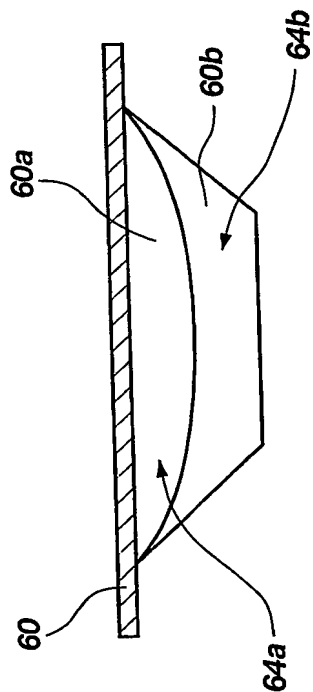


FIG. 3A

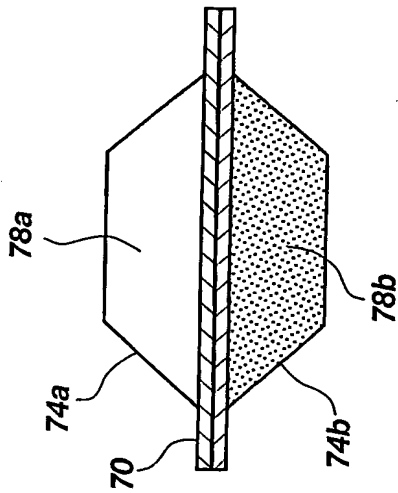


FIG. 3B

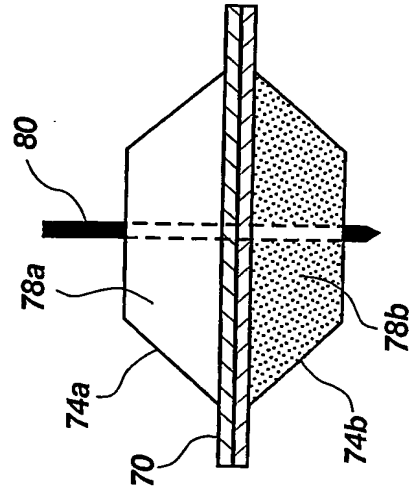
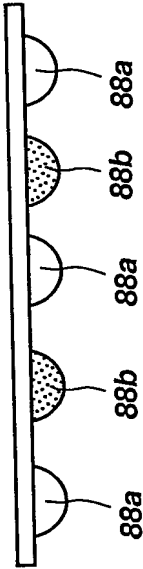
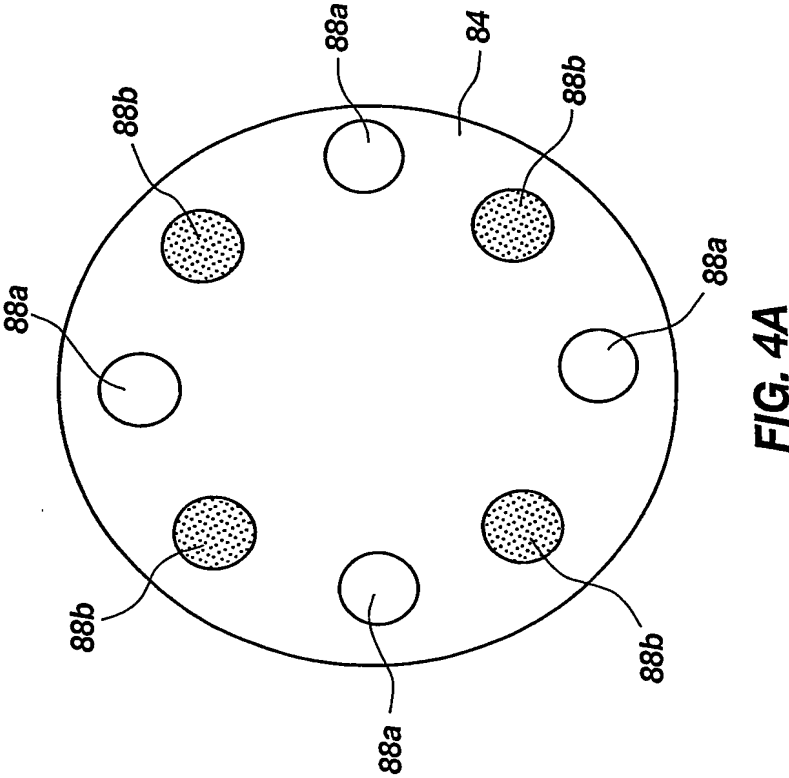


FIG. 3C



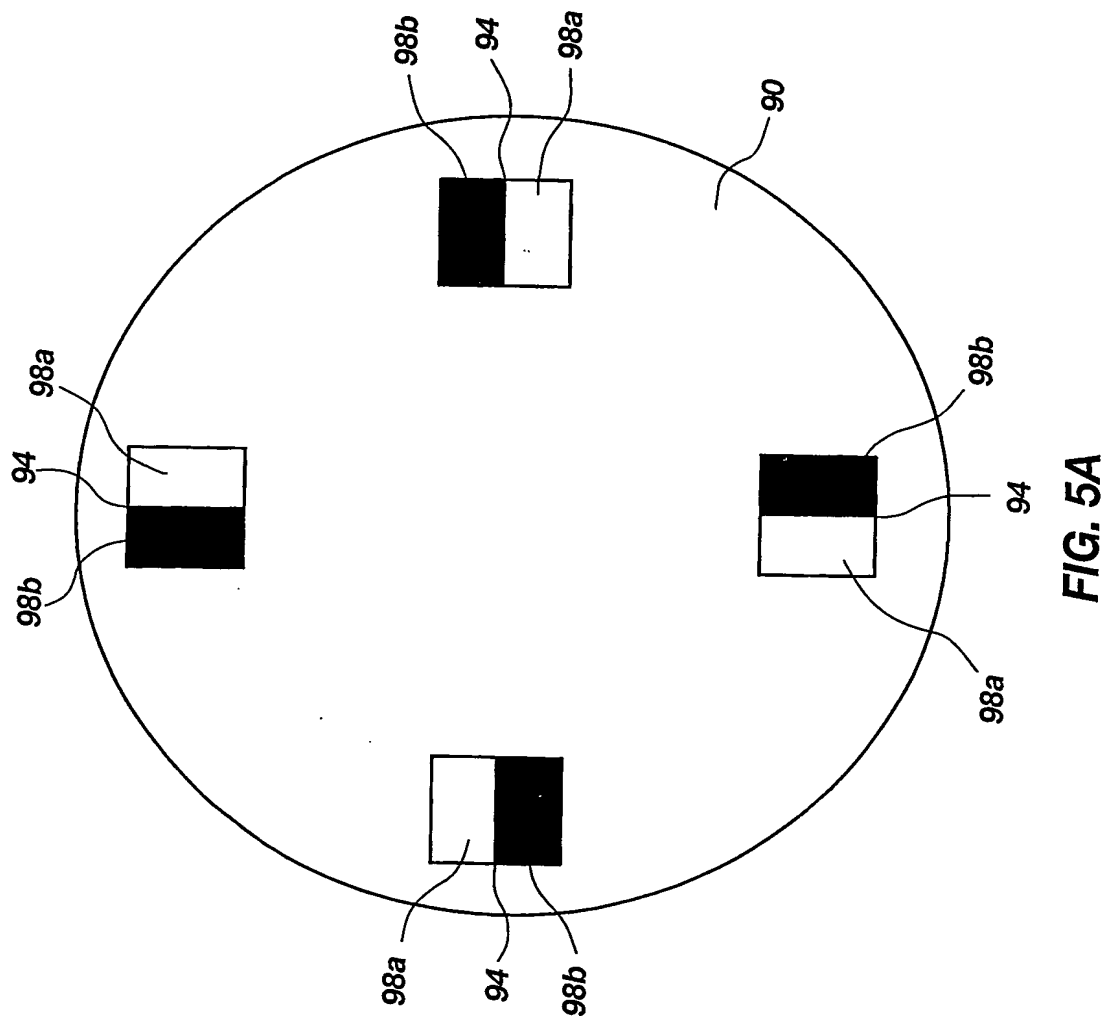


FIG. 5A

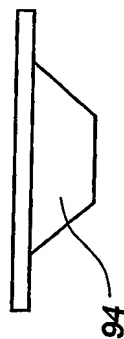


FIG. 5B

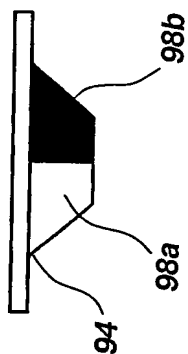


FIG. 5C

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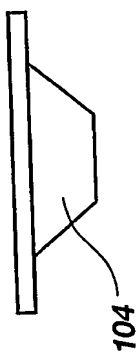


FIG. 6B

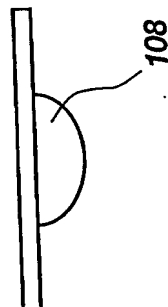


FIG. 6C

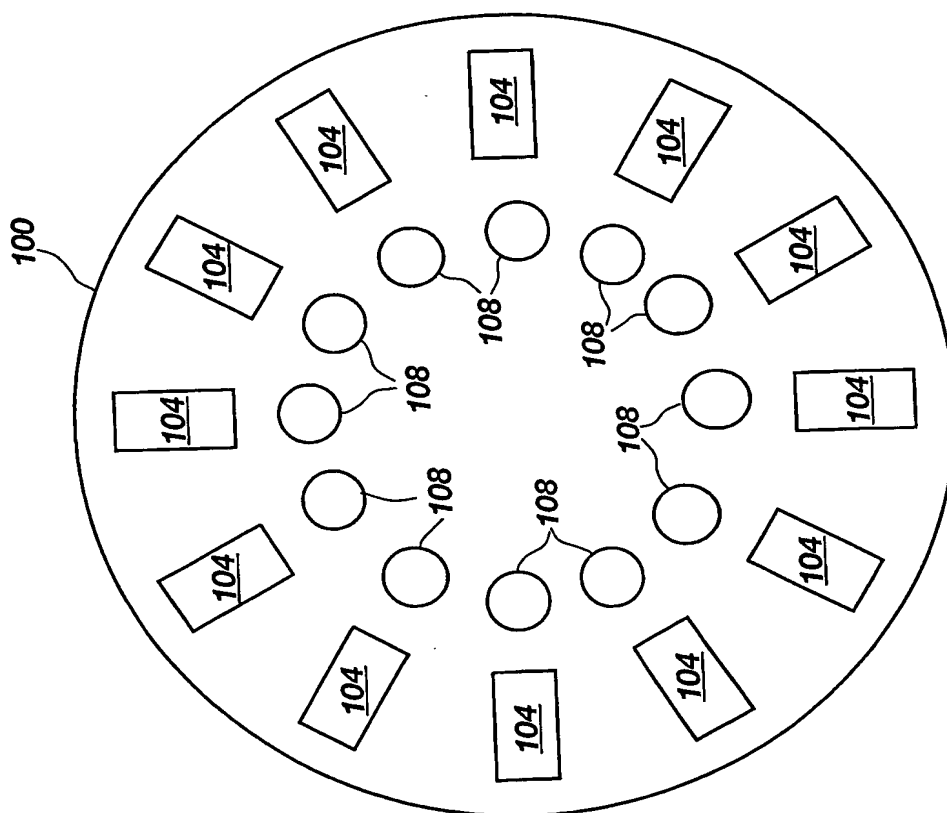


FIG. 6A

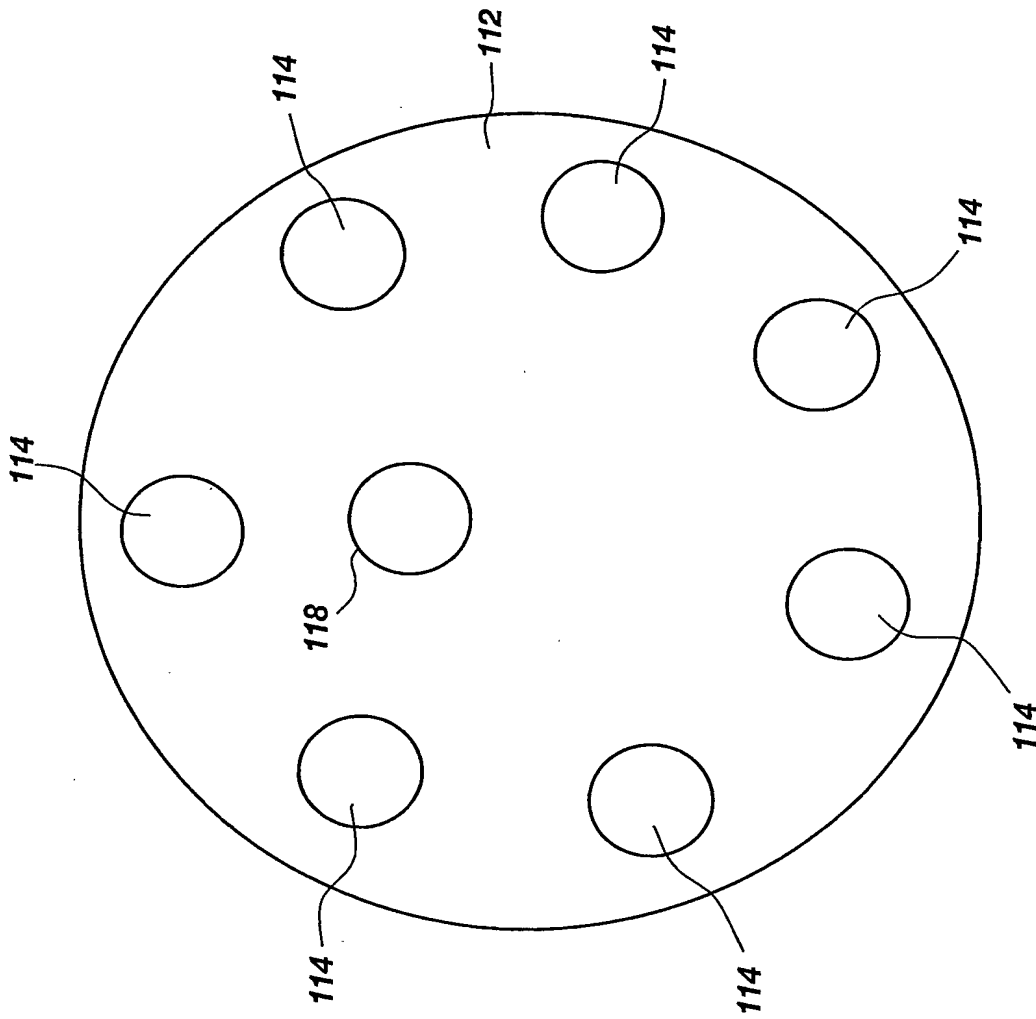


FIG. 7

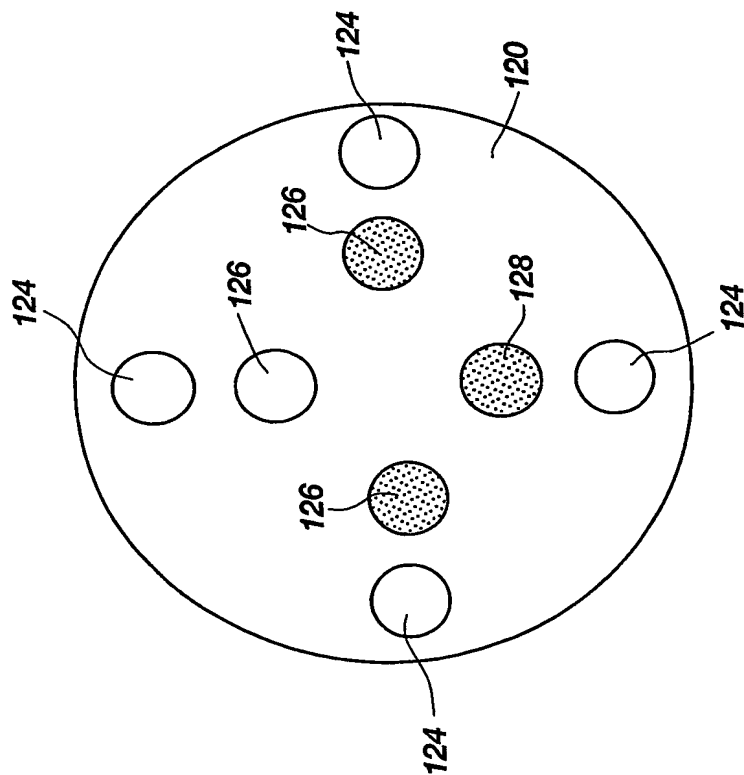


FIG. 8A

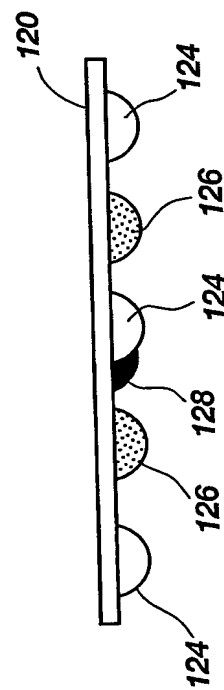


FIG. 8B

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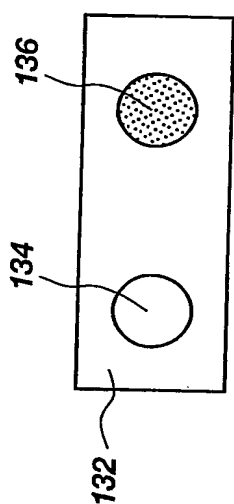


FIG. 9A

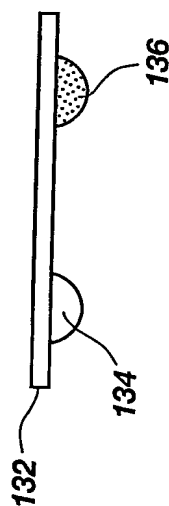


FIG. 9B

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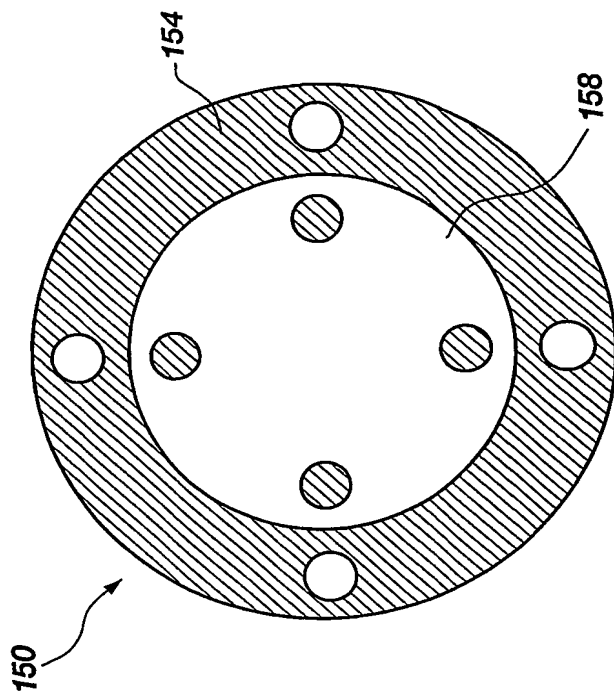


FIG. 10B

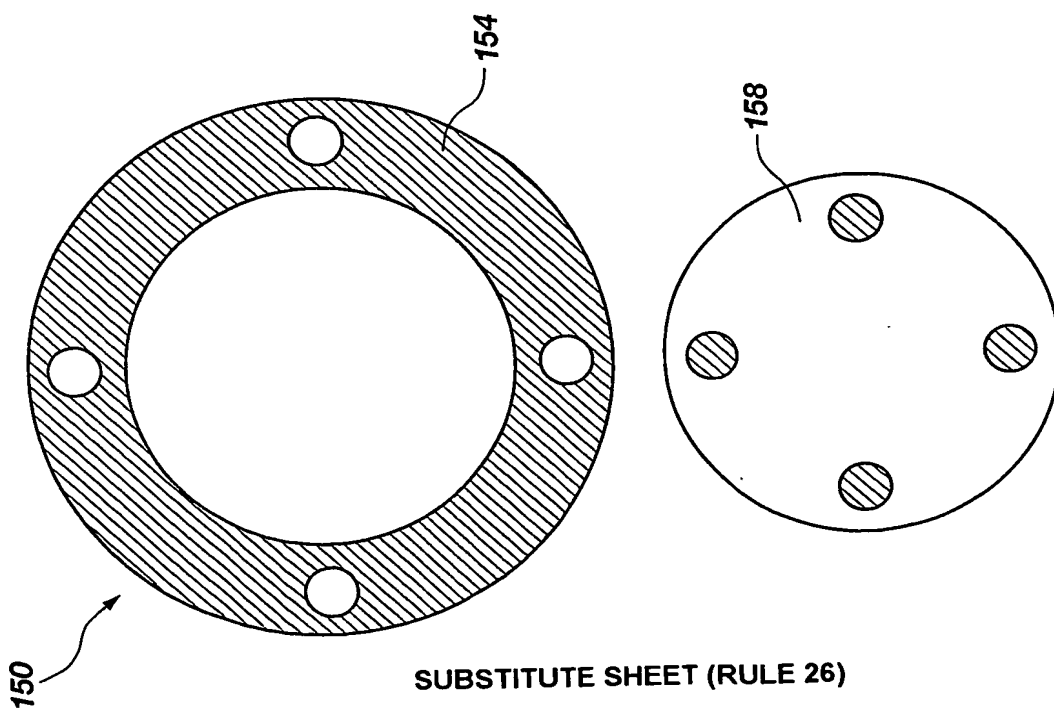


FIG. 10A

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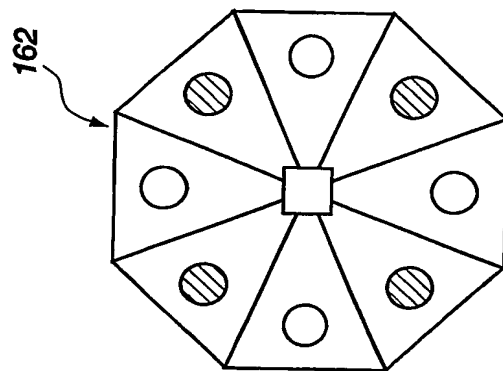


FIG. 11B

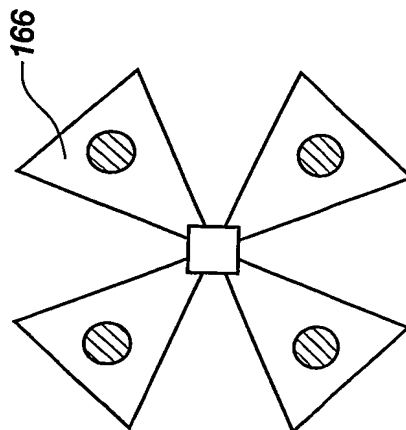
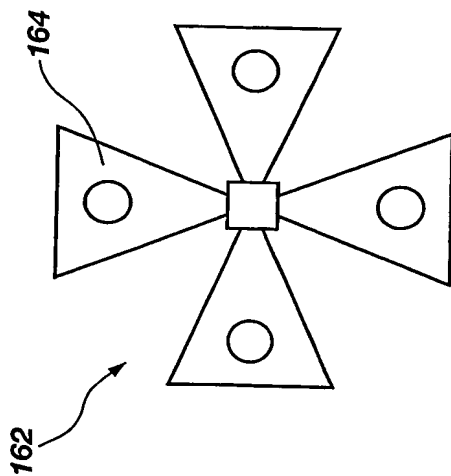


FIG. 11A

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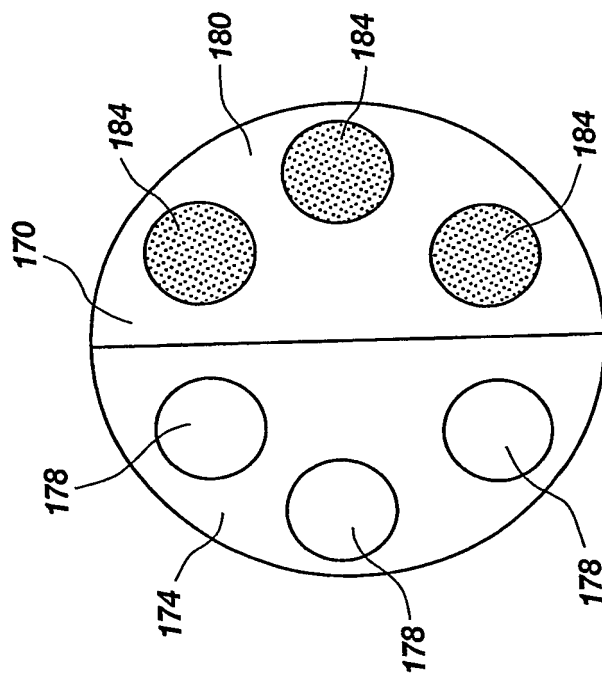
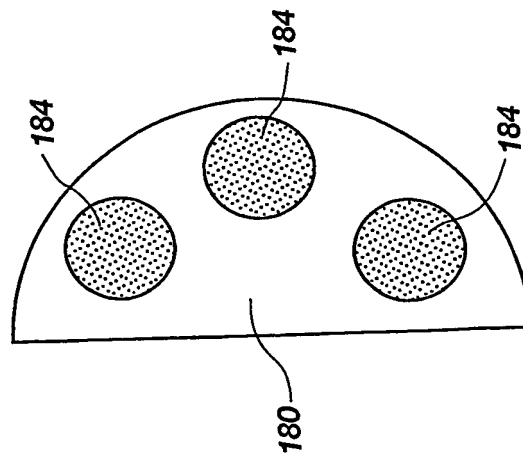
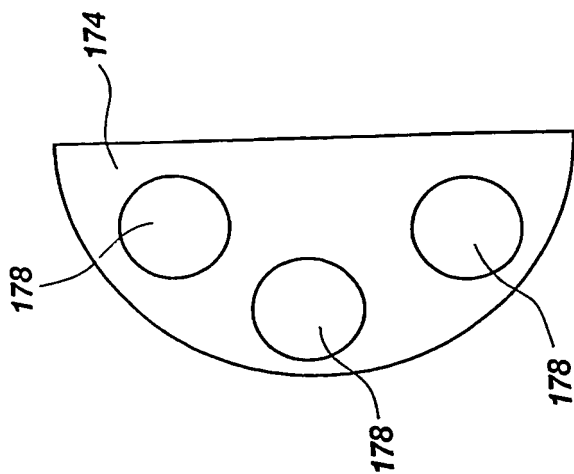


FIG. 12B

FIG. 12A

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